



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		864612T01	MANIFOLD ASSEMBLY, Exhaust	2		
2	22	42861 1	FITTING, Pipe (.750-14 Brass)	8		
3	19	864689	PLUG, Expansion	4		
4	27	99757	GASKET, Manifold	2		2,4
5	22	863804	FITTING, (.750-14)	2	(Closed Cooling Without Riser)	
6	10	53728	SCREW, (.375-16 x 4.625)	12		
7	22	36305T	ELBOW (90 Degree)	2		
8	22	863786A 1	FITTING ASSEMBLY, Drain	2		
9	25	47632	O-RING, (1.112 x .103)	1		
10	30	863129	BALL	1		
11		862994T	FITTING	1		
12	27	864850A 1	GASKET, Elbow	2	(Standard Cooling)	
12	27	864549A 1	GASKET, Elbow	2	(Closed Cooling)	
13		864309T01	ELBOW ASSEMBLY, Exhaust	2		
14	19	864689	PLUG, Expansion	2		
15	22	73379	PLUG, (.250-18)	1		
16	22	42861 1	FITTING, Pipe (.750-14 Brass)	2		
17	22	863804	FITTING, (.750-14)	2	(Without Riser)	
18	10	43749	SCREW, (.375-16 x 5.750)	8		
19		864929A 1	RISE EXTENSION KIT (3 Inch)	1	(Standard Cooling)	
19		864929A 2	RISE EXTENSION KIT (3 Inch R	1	(Closed Cooling)	
20	27	864850A 1	GASKET, Restrictor	2	(Standard Cooling)	
20	27	864549A 1	GASKET, Block Off	2	(Closed Cooling)	
21	22	42861 1	FITTING, Pipe (.750-14 Brass)	2	(Standard Cooling)	
22	27	864547A 1	GASKET, Full Flow	2		
23	10	864531	BOLT, (.375-16 X 9)	8		
24		863714T	BRACKET	1		
25	12	34714	WASHER	8		
26	10	860008	SCREW, Torx (.250-20 x .625)	2		
27	10	864378	SCREW, Torx (.250-20 x .375)	1		
28	22	92499T	FITTING, (45 Degree)	1	(With Riser)	
29	22	92499T	FITTING, (45 Degree)	2	(Closed Cooling)	
-	27	807756A01	GASKET SET, Engine Overhaul	1		